



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-1

Job Sheet 170423



Part No: D4634-1

Job Qty: 1 ea

Part Name: Fwd, Center Ceiling Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/31/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV G SHEETS 10,11,16,17 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release
DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		1/31/18	0.00	0.00	Purchasing		AT 18/02/16
140	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging2		At 18/02/16
150	QC	1 pcs		1/31/18	0.00	0.00	QC6		
170	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3		FEB 16 2018
180	QC21-SA	1 Ea		1/31/18	0.00	0.00	QC21		

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

P6 038510

JAN 17 2017

WLB

DAS FEB 21 2018
21
2-50

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4634-1P	1	0	0	0
	MLEXS.093-F6006-07	17	597	0	0

5006845 M135517

Part Specifications

Specifications could not be found.

Plex 1/16/18 11:22 AM dart.lavoie.chantal

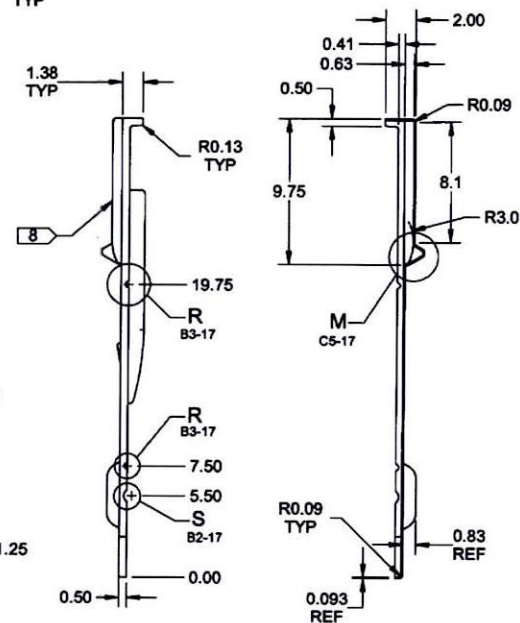
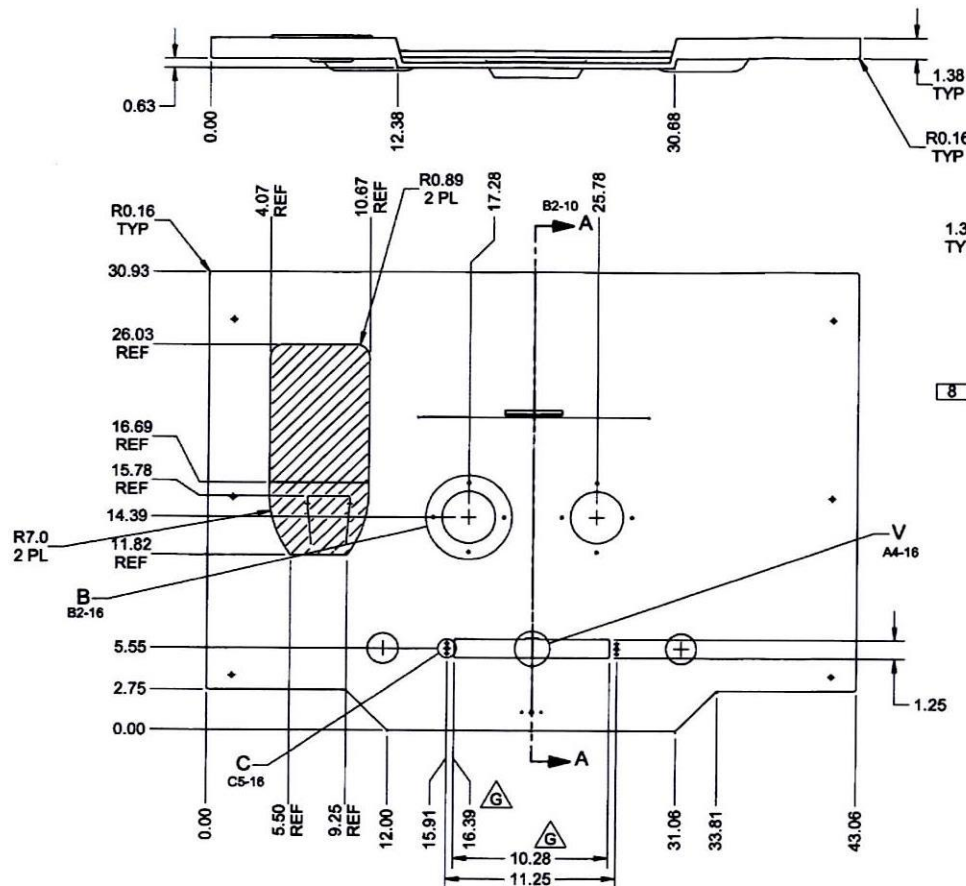
CONTAINER NO.

Ceiling Panel

PART NO: D4634 - 1
Serial No/Batch: S043224
Revision:
Operation: Packaging
Change No:

Packaging

Mfg Date: 02/16/18
Job No: 170423



SECTION A-A C8-10

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.65 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-1 PER TOOL DT9836
- 11) THERMOFORM PER QSI 022 USING DT9844 TOOL
MIN. THICKNESS AFTER FORMING:
SHADED AREA = 0.020
EDGES = 0.060
ELSEWHERE = 0.070
- 12) LOCATE $\phi 2.030$ AT CENTER OF PROTRUDED SURFACE AS SHOWN

D4634-1 FWD. CENTER CEILING PANEL

RELEASED

2015 JAN 26

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AK	DRAWING NO.	REV. G
MFG. APPR.	DL	D4634	SHEET 10 OF 17
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CENTER CEILING PANELS	NTS
DATE	14.11.28	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038810

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038810

PO Date: 1/17/18

Due Date: 1/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
JAN 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4634-1P			Fwd, Center Ceiling Panel As Per DWG D4634 REV. G	Firmed	1/31/18	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
Line Item Note job# 170423											
2	D4634-3P			Middle, Center Ceiling Panel As Per Dwg D4634 Rev G	Firmed	1/31/18	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
Line Item Note job#170424											
3	D4635-1P			Fwd Ceiling Panel, LH receive pcs	Firmed	1/31/18	1 Ea	0 Ea	1 Ea	\$180.00/Ea	\$180.00
Line Item Note job# 170425											
4	D4635-3P			Aft Ceiling Panel, LH receive pcs	Firmed	1/31/18	1 Ea	0 Ea	1 Ea	\$180.00/Ea	\$180.00
Line Item Note job# 170426											
5	D3875-1L08P			Floor Protector - Passenger Clear	Firmed	1/31/18	16 pcs	0 pcs	16 pcs	\$169.00/pcs	\$2,704.00

Line Item Note job# 161434

Grand Total: \$3,604.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

(Signature)
CL
J.B.

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 38810

SO # 021886

Part #	D4634 - 1P	Qty.	1	Batch #	- 001
Description	FWD, CENTER CEILING PANEL	Material usage	1 SHT	Lot#	M135517
Part #	D4634 - 3P	Qty.	2	Batch #	- 002
Description	MIDDLE, CENTER CEILING PANEL	Material usage	1 SHT	Lot#	M135517
Part #	D4635 - 1	Qty.	1	Batch #	- 003
Description	FWD CEILING PANEL, LH	Material usage	1 SHT	Lot#	M135517
Part #	D4635 - 3	Qty.	1	Batch #	- 004
Description	AFT CEILING PANEL, LH	Material usage	OFF CUT	Lot#	M135517
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: FEB. 06, 2018

C OF C # 035

Page: 1 of 1

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